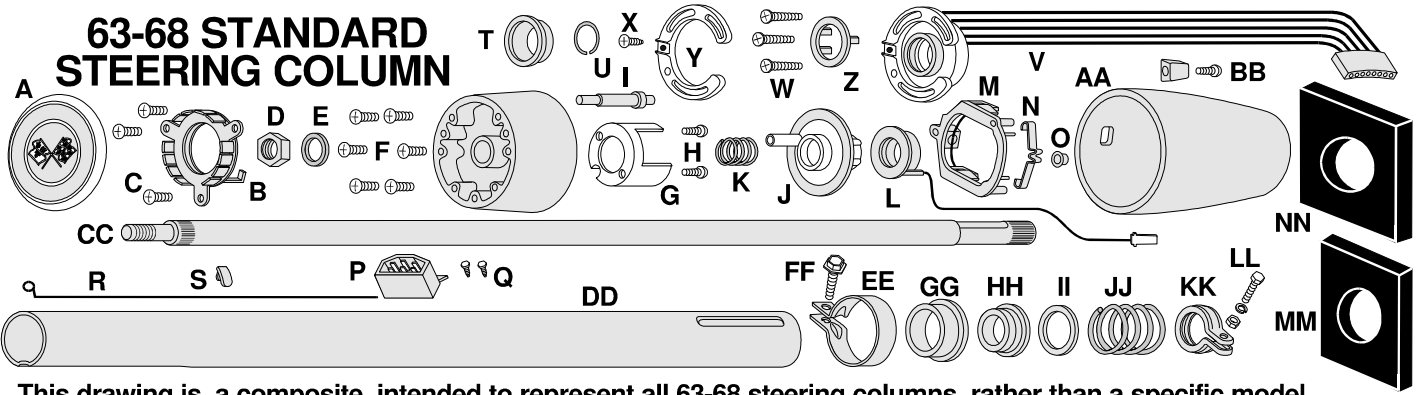


63-68 STANDARD STEERING COLUMN



This drawing is a composite, intended to represent all 63-68 steering columns, rather than a specific model.

63-68 Standard Column

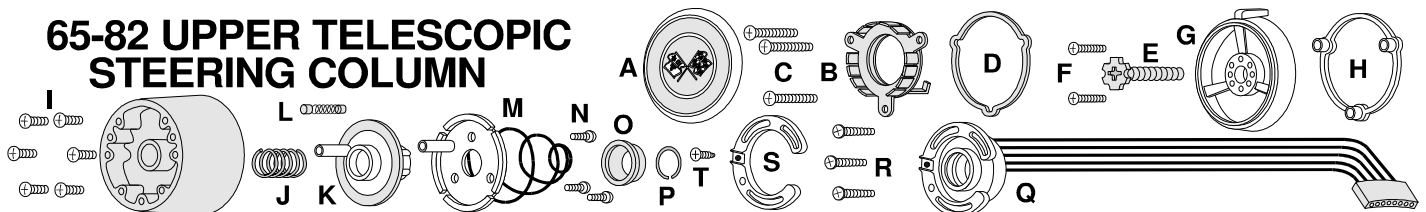
Parts Not Identified Are Not Available

A	Horn Button Cap	See Page 183
B	63-66 Horn Contact except Tele	GM 2819105 29.95
C	67 Horn Contact except Tele	GM 2819108 30.60
D	Contact Mounting Screw 3 Piece Set	2819003 2.00
E	63-66 Steering Wheel Mounting Nut	6518090 3.00
F	63-66 Wheel Mounting Washer	6518092 7.75
G	63-66 Steering Wheel to Hub Mounting Screw 6 Piece Set	Does 1 car. 6518094 2.95
H	63 Directional Cancel Cam	2896102 14.50
I	64-66 Canceling Cam except Tele	2896103 13.50
J	63-66 Cam Mounting Screw 2 Piece St	2896101 1.95
K	63-66 Horn Brush Assembly	2819102 16.00
L	67-68 Horn Brush	2819100 7.50
M	67-68 Horn Spring Only	2819120 4.00
N	67-68 Horn Insulator Only	NOS 2819122 0.00
O	67-68 Canceling Cam exc Tele	2896104 27.95
P	67-68 Cam Mounting Spring	6521111 4.00
Q	63 Steering Column Upper Bearing	includes the Horn Wire Lead 6521103 22.00
R	63 Directional Control Ring	Die Cast Aluminum includes 2 Pawls & Pawl Spring. The Directional Lever Screws into this Ring. 2895111 54.50
S	63 Detent "W" Spring	2895120 21.50

T	63 "W" Spring Plastic Roller	2895122 9.90
U	63 Directional Switch	2895102 0.00
V	63 Switch Mounting Screws Pair	2895117 1.50
W	63 Switch Cable Only	2895148 22.50
X	63 Cable Mounting Clip	2895112 7.50
Y	64-66 Upper Shaft Bearing	6521104 19.45
Z	67-68 Upper Bearing Only	6521108 66.00
AA	67-68 Upper Bearing & Housing Used	6521145 120.00
BB	67-68 Upper Bearing Retainer	6521122 9.75
CC	64-66 Directional Switch NOS	2895103 102.25
DD	64-66 Directional Switch Repra	2895154 75.00
EE	67-68 Switch with Cam Actuator Arm	2895106 150.00
FF	64-66 Mounting Screw 3 Piece Set	2895113 4.95
GG	67-68 Mounting Screw 3 Piece Set	2895115 0.00
HH	64-68 Directional Lever Mounting Screw	mounts to the Cam Actuator Arm 2819123 3.00
II	64-66 Directional Switch Cam Actuator Arm	Often Broken, The Directional Lever Mounts to this Arm. Included With Directional Switch. 2896107 19.95
JJ	64-66 Horn Contact Plate	2819124 Disc
KK	AA Directional Housing	Die Cast Zinc; No internal parts. 63 Directional Housing mint Used 6521492 150.00
LL	64-66 Directional Housing	mint Used 6521494 125.00
MM	67 Directional Housing Cover 2 piece	6518343 65.50
NN	68 Housing Upper Covers 2 piece	6521198 69.75
	68 Housing Lower Covers 2 piece	6521199 59.75
	BB 63-66 Housing Mtg Wedge & Screw	6518095 11.50

CC	63-66 Column Main Shaft Repra	6518340 92.50
DD	63-66 Column Main Shaft NOS	6518202 220.00
DD	63 Column Mast Jacket Repra	6518342 94.50
DD	63 Column Mast Jacket Used	6518309 150.00
	64-66 Column Mast Jacket	6518207 104.00
EE	63-66 Mast Jacket Clamp	stamped steel with black finish, ith indented hex head screw. 6518205 6.50
FF	63-66 Above Mounting Screw Only	6518206 1.95
GG	67 Firewall Clamp Bolt	6518209 0.95
HH	63-67 Steering Column Outer Firewall Support Mounting Screws Pair	6518208 1.50
II	63-66 Lower Bearing Race	6521107 17.25
JJ	63-66 Lower Shaft Bearing	6521106 18.90
KK	Late 67-68 Lower Shaft Bearing	6521131 59.50
LL	63-66 Lower Bearing Thrust Washer	usually it's completely rusted away & no trace of it ever being there. Ours is made from stainless steel to prevent this loss. 6521120 3.00
MM	63-66 Lower Bearing Spring	6521105 4.00
NN	67-68 Lower Bearing Spring	6521110 4.00
OO	63-66 Lower Bearing Clamp	6521115 17.85
PP	63-66 Clamp Mounting Bolt with Nut & Lock Washer	6521116 1.85
QQ	MM Steering Column Jacket Firewall Seal	63-66 3/8" Die Cut Black Sponge 6518201 4.00
	67 1/4" Die Cut Black Sponge	6518203 4.75
RR	NN 68 Steering Column Jacket Firewall Seal	Die Cut Black Sponge 6518210 4.75

65-82 UPPER TELESCOPIC STEERING COLUMN



This drawing is a composite, intended to represent all 65-82 Upper Steering Columns, rather than a specific model.

65-82 Upper Tele Column

Parts Not Identified Are Not Available

A	Horn Button Cap	See Page 183
B	67-82 Horn Contact with Tele	GM 2819111 29.95
C	67-82 Mounting Screw 3 Piece Set	2819114 4.80
D	67-82 Horn Button Shim repra	2819103 6.95
E	67-82 Horn Button Shim NOS	2819116 0.00
F	67-82 Steering Shaft Lock Knob Mounting Screw	6 Point "Star Wheel" Style 6518232 22.75
G	67-82 Star Wheel Mount Screws Pair	6518234 1.90
H	65-66 Tele Lock Ring Chrome	2821204 56.40
I	67 Tele Lock Ring Chrome	2821207 57.90
J	68 Tele Lock Ring Black	2821210 52.45
K	69-82 Tele Lock Ring Black	2821214 90.00
L	67-82 Horn Contact Spacer	2819118 4.00
M	65-82 Steering Wheel to Hub Mounting Screw 6 Piece Set	except 77 Does 1 Car. 6518094 2.95
N	65-66 Tele Upper Spring	6521111 4.00

J	65-66 Tele Upper Spring	6521111 4.00
K	67-68 Directional Cancel Cam	2896105 27.95
L	69-82 Directional Cancel Cam	2896110 38.50
L	67-68 Horn Brush	2819100 7.50
	Includes Spring, Insulator And Pin	2819120 4.00
	67-82 Spring Only	2819122 0.00
	67-70 Insulator Only NOS	2819109 0.00
M	69-75 Lower Horn Contact	2819110 0.00
N	76-82 Lower Horn Contact	2819126 2.00
O	65-66 Upper or Lower Bearing 2 reqd	6521108 66.00
	65-66 Lower Bearing Felt Seal	6521125 2.50
	67-68 Upper Bearing only or 69-76 Upper Bearing	6521108 66.00
P	65-66 Bearing Retainer Clip	Upper Or Lower, 2 reqd 6521122 9.75
Q	65-66 Tele Directional Switch	2895104 145.00
	67-68 Tele Directional Switch Repra	2895156 81.50
	67-68 Tele Directional Switch NOS	2895106 150.00

Q	69-E79 Tele Direct. Switch Repra	2895158 79.95
Q	69-E79 Tele Direct. Switch NOS	2895108 150.00
	Early 79 has bent lever; Late 79 has straight lever	
R	L79-82 Directional Switch Repra	2895162 39.95
R	L79-82 Directional Switch NOS	2895110 41.50
S	Directional Switch Mounting Screw	Does 1 Car 2895113 4.95
	65-66 Screw 3 Piece Set	2895115 0.00
	67-68 Screw 3 Piece Set	2895114 4.40
	69-82 Screw 3 reqd	2895114 4.40
T	Switch Canceling Cam Actuator Arm	Often broken the directional lever mounts to this plastic arm. it mount to, and is included with the directional switch. 2896112 30.00
	65-66 Tele Cam Actuator Arm	2896114 22.50
	69-79 Cam Actuator Arm	
T	64-74 Directional Lever Mounting Screw	mounts to the cam actuator arm 2819123 3.00
	65-66 Horn Button Stand	2820108 18.95
	65-66 Tele Column Dash Mounting Bracket	6518204 22.50